

M12 female 0° A-cod.with cable 3LED

PUR 5x0.34 ye UL/CSA+drag ch. 10m

Female straight M12, 5-pole 3× LED (PNP)

Art-No. 7005 - M12 Lite - (plastic hexagonal screw) on request

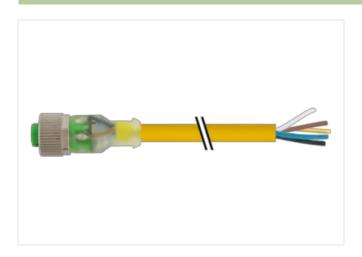
Plastic housings with good resistance against chemicals and oils.

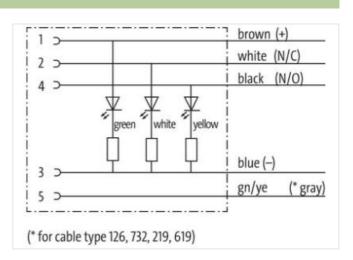
The resistance to aggressive media should be individually tested for your application. Further details on request.

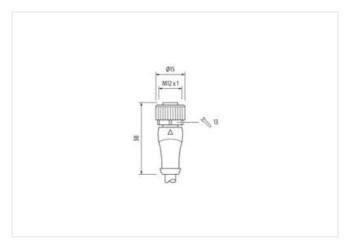
Further cable lengths on request.

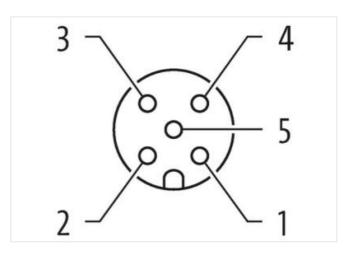
Link to Product

Illustration









Product may differ from Image











Cable length

10 m

Side 1

Tightening torque

0,6 Nm

The information in this Product-PDF has been compiled with the utmost care.

Liability for the correctness completeness and topicality of the information is restricted to gross negligence. Version: 2024-05-19



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Mounting method	inserted, screwed
Family construction form	M12
Thread	M12 x 1
Coding	A
Material	PUR
Width across flats	SW13
Degree of protection (EN IEC 60529)	IP65, IP66K, IP67
Commercial data	
ECLASS-6.0	27279218
ECLASS-7.0	27279218
ECLASS-8.0	27279218
ECLASS-9.0	27060311
ECLASS-10.1	27060311
ECLASS-11.1	27060311
ECLASS-12.0	27060311
ETIM-5.0	EC001855
customs tariff number	85444290
GTIN	4048879588683
Packaging unit	1
Electrical data Supply	
Operating voltage DC	24 V
Operating voltage DC min.	18 V
Operating voltage DC max.	30 V
Current operating per contact max.	4 A
Diagnostics	
Status indication LED	green, white, yellow
	green, write, yenow
Installation Connection Mounting set	M12 x 1
	IVITEX
Device protection Electrical	
Additional condition protection degree	inserted, screwed
Pollution Degree	3
Rated surge voltage	0,8 kV
Material group (IEC 60664-1)	I
Mechanical data Material data	
Coating locking	Nickeled
Coating of fitting	nickel plated
Locking material	Zinc die-casting
Material screw connection	Zinc die-casting
Mechanical data Mounting data	
Mounting method	inserted, screwed, Shaking protection
Environmental characteristics Climatic	
Operating temperature min.	-25 °C
Operating temperature max.	85 °C
Additional condition temperature range	depending on cable quality
Important installation notes	
Note on strain relief	Protect the connectors by suitable measures from mechanical loads, e.g. by the usage of cable ties.
Note on bending radius	Attention: Observe the permissible bending radii when laying cables, as the IP protection class can be endangered by excessive bending forces.
Conformity	
Product standard	DIN EN 61076-2-101 (M12)
Installation Cable	

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Cable Type	Cable identification	035
Jacket Color	Cable Type	3
Type of Certificate cURs Amount stranding 1 Swires arround Core filler twisted Filler yes wire arrangement brown, black, blue, white, green-yellow Cable weight 41.8 g/m Material jacket PUR Shore hardness jacket 90 ± 5 Shore A Freedom from Ingredients (jacket) load-free, cadmium-free, CFC-free, halogen-free, sillcone-free Outer-diameter (jacket) 4,8 mm Tollerance outer diameter (sheath) ± 5 % Material wire insulation PP Amount wires 5 Outer diameter insulation 1,25 mm Outer diameter insulation 1,25 mm Ingredient freeness wire insulation 70 ± 5 Shore D Ingredient freeness wire insulation 2,5 % Ingredient freeness wire insulation 2,5 mm		vellow
Stranding 1	Type of Certificate	
Strandling S wires around Core filler twisted		1
wire arrangement brown, black, blue, white, green-yellow Cable weight 41,8 g/m Material jacket PUR Shore hardness jacket 90 ± 5 Shore A Freedom from ingredients (jacket) lead-free, cadmium-free, CFC-free, halogen-free, silicone-free Outer-diameter (jacket) 4,8 mm Tolerance outer diameter (sheath) ± 5 % Material wire insulation PP Amount wires 5 Outer diameter insulation 1,25 mm Outer diameter insulation 1,25 mm Outer diameter insulation 70 ± 5 Shore D Ingredient freeness wire insulation 70 ± 5 Shore D Ingredient freeness wire insulation lead-free, cadmium-free, CFC-free, halogen-free, silicone-free Amount strands (wire) 42 Diameter of single wires 0,1 mm Conductor crosssection (wire) 0,34 mm² Material conductor wire Stranded copper wire, bare Conductor fyre (wire) strand class 6 Traversing distance (C-track) 10 m ⊕ 25 °C horizontal Nominal voltage AC max. 300 V Current load capacity (standard) 10 IN IVDE 0298-4 Current load capacity (standard) 10 IN IVDE 0298-4 Current load capacity (standard) 10 IN IVDE 0298-4 Current load capacity (standard) 2,5 kV ⊕ 60 s Power frequency withstand voltage (wire - wire) 2,5 kV ⊕ 60 s Min. operating temperature (static) 40 °C ≥ 0°C ≥ 0000 h Operation Operating temperature min. (dynamic) -25 °C Operating te	·	5 wires around Core filler twisted
wire arrangement brown, black, blue, white, green-yellow Cable weight 41,8 g/m Material jacket PUR Shore hardness jacket 90 ± 5 Shore A Freedom from ingredients (jacket) lead-free, cadmium-free, CFC-free, halogen-free, silicone-free Outer-diameter (jacket) 4,8 mm Tolerance outer diameter (sheath) ± 5 % Material wire insulation PP Amount wires 5 Outer diameter insulation PP Amount wires 5 Outer diameter insulation 1,25 mm Outer diameter insulation 70 ± 5 Shore D Ingredient freeness wire insulation 70 ± 5 Shore D Ingredient freeness wire insulation lead-free, cadmium-free, CFC-free, halogen-free, silicone-free Amount strands (wire) 42 Diameter of single wires 0,1 mm Conductor crosssection (wire) 0,34 mm² Conductor rosssection (wire) 0,34 mm² Material conductor wire Stranded copper wire, bare Conductor type (wire) strand class 6 Traversing distance (C-track) 10 m ⊕ 25 °C horizontal Nominal voltage AC max. 300 V Current load capacity (standardr) to DIN VDE 0299.4 Current load capacity min. wire 4,5 A Current load capacity min. wire 5 °C µkm ⊕ 20 °C CAC withstand voltage (wire - wire) 2,5 kV ⊕ 60 s Power frequency withstand voltage (wire - wire) 2,5 kV ⊕ 60 s Min. operating temperature min. (dynamic) -25 °C Operating temperature min. (dynamic) -30 °C 90 °C ⊕ 10000 h Operation Operating temperature min. (dynamic) -30 °C 90 °C ⊕ 10000 h Operation Operating temperature min. (dynamic) -30 °C 90 °C ⊕ 10000 h Operation Operating temperature min. (dynamic) -30 °C 90 °C ⊕ 10000 h Operation Operating temperature min. (dynamic) -30 °C 90 °C ⊕ 10000 h Operation Operating temperature min. (dynamic) -30 °C 90 °C ⊕ 10000 h Operation Operating temperature min. (dynamic) -30 °C 90 °C ⊕ 10000 h Operation related testing Op	Filler	yes
Cable weigh 41,8 g/m Material jacket PUR Shore hardness jacket 90 ± 5 Shore A Freedom from ingredients (jacket) lead-free, cadmium-free, CFC-free, halogen-free, silicone-free Outer-diameter (jacket) 4.8 mm Totalerance utter diameter (sheath) ± 5 % Material wire insulation PP Amount wires 5 Outer diameter (olerance core insulation 1.25 mm Outer diameter (olerance core insulation 70 ± 5 Shore D Ingredient freeness wire insulation 72 ± 5 Shore D Ingredient freeness wire insulation 125 mm Ingredient freeness wire insulation 125 mm Ingredient freeness wire insulation 12 ± 5 % Shore hardness wire insulation 12 ± 5 % Shore hardness wire insulation 12 ± 5 % Amount strands (wire) 42 Diameter of single wires 0,1 mm Conductor vires Stranded copper wire, CFC-free, halogen-free, silicone-free Amount strands (wire) 42 Diameter of single wires 0,1 mm Conductor type (wire) Stranded copper wire,	wire arrangement	
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Outer diameter insulation 1,25 mm Outer diameter tolerance core insulation ± 5 %. Shore hardness wire insulation 70 ± 5 Shore D Ingredient freeness wire insulation lead-free, cadmium-free, CFC-free, halogen-free, silicone-free Amount strands (wire) 42 Diameter of single wires 0,1 mm Conductor crosssection (wire) 0,34 mm² Material conductor wire Stranded copper wire, bare Conductor type (wire) strand class 6 Traversing distance (C-track) 10 m @ 25 °C horizontal Nominal voltage AC max. 300 V Current load capacity (standard) to DIN VDE 0298-4 Current load capacity (standard) to DIN VDE 0298-4 Electrical resistance line constant wire 4.5 A AC withstand voltage (wire - wire) 2.5 kV @ 60 s Power frequency withstand voltage (wire - wire) 2.5 kV @ 60 s Min. operating temperature (static) 40 °C Max. operating temperature (fixed) 80 °C / 90 °C @ 10000 h Operation Operating temperature (min. (dynamic) 25 °C Operating temperature (min. (dynamic) 80 °C / 90 °C @ 10000 h Operation	Material wire insulation	PP
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Shore hardness wire insulation 70 ± 5 Shore D Ingredient freeness wire insulation lead-free, cadmium-free, CFC-free, halogen-free, silicone-free Amount strands (wire) 42 Diameter of single wires 0,1 mm Conductor crosssection (wire) 0,34 mm² Material conductor wire Stranded copper wire, bare Conductor type (wire) strand class 6 Traversing distance (C-track) 10 m @ 25 °C horizontal Nominal voltage AC max. 300 V Current load capacity (standard) to DIN VDE 0298-4 Current load capacity min. wire 4,5 A Electrical resistance line constant wire 57 Ω/km @ 20 °C AC withstand voltage (wire - wire) 2,5 kV @ 60 s Power frequency withstand voltage (wire - iacket) 2,5 kV @ 60 s Min. operating temperature (static) -40 °C Max. operating temperature (static) 80 °C / 90 °C @ 10000 h Operation Clamperature min. (dynamic) -25 °C Operating temperature min. (dynamic) -25 °C Operating temperature min. (dynamic) -25 °C Isame resistance Good, application-related testing C	Outer diameter insulation	1,25 mm
Ingredient freeness wire insulation lead-free, cadmium-free, CFC-free, halogen-free, silicone-free Amount strands (wire) 42 Diameter of single wires 0,1 mm Conductor crosssection (wire) 0,34 mm² Material conductor wire Stranded copper wire, bare Conductor type (wire) strand class 6 Traversing distance (C-track) 10 m @ 25 °C horizontal Nominal voltage AC max. 300 V Current load capacity (standard) to DIN VDE 0298-4 Current load capacity (standard) to DIN VDE 0298-4 Current load capacity min. wire 4,5 A Electrical resistance line constant wire 57 Ω/km @ 20 °C AC withstand voltage (wire - wire) 2,5 kV @ 60 s Power frequency withstand voltage (wire - 2,5 kV @ 60 s Max. operating temperature (fixed) 80 °C / 90 °C @ 10000 h Operation Operating temperature max. (dynamic) -25 °C Operating temperature max. (dynamic) 80 °C / 90 °C @ 10000 h Operation Flame resistance Good, application-related testing Gasoline resistance Good, application-related testing Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 × Outer diameter Bending radius (fixed) 10 × Outer diameter End of the sistance (Souter diameter End of the sistance (Souter diameter) 10 × Outer diameter Flavel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles 2 Mio.	Outer diameter tolerance core insulation	±5%
Amount strands (wire) 42 Diameter of single wires 0.1 mm Conductor crosssection (wire) 0,34 mm² Material conductor wire Stranded copper wire, bare Conductor type (wire) strand class 6 Traversing distance (C-track) 10 m @ 25 °C horizontal Nominal voltage AC max. 300 V Current load capacity (standard) to DIN VDE 0298-4 Current load capacity (inin. wire 4,5 A Electrical resistance line constant wire 57 Ω/km @ 20 °C AC withstand voltage (wire - wire) 2,5 kV @ 60 s Power frequency withstand voltage (wire - iacket) 2,5 kV @ 60 s Min. operating temperature (fixed) 80 °C / 90 °C @ 10000 h Operation Max. operating temperature (fixed) 80 °C / 90 °C @ 10000 h Operation Flame resistance UL 1881 § 1100 FT2 IEC 60332-2-2 UL 1581 § 1090 chemical resistance Good, application-related testing Gasoline resistance Good, application-related testing Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (dynamic) 5 × Outer diameter Flanding radius (dynamic) 10 × Outer dia	Shore hardness wire insulation	70 ± 5 Shore D
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Diameter of single wires 0,1 mm Conductor crosssection (wire) 0,34 mm² Material conductor wire Stranded copper wire, bare Conductor type (wire) strand class 6 Traversing distance (C-track) 10 m @ 25 °C horizontal Nominal voltage AC max. 300 V Current load capacity (standard) to DIN VDE 0298-4 Current load capacity min. wire 4,5 A Electrical resistance line constant wire 57 Ω/km @ 20 °C AC withstand voltage (wire - wire) 2,5 kV @ 60 s Power frequency withstand voltage (wire - wire) 2,5 kV @ 60 s Min. operating temperature (static) -40 °C Max. operating temperature (fixed) 80 °C / 90 °C @ 10000 h Operation Operating temperature min. (dynamic) -25 °C Operating temperature max. (dynamic) 80 °C / 90 °C @ 10000 h Operation Flame resistance Good, application-related testing Gasoline resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 × Outer diameter Bending radius (fixed) 10 × Outer diameter Fravel speed (C-track) 10 km. @ 25 °C No. of torsion cycles 2 Min.	Amount strands (wire)	42
Material conductor wire Stranded copper wire, bare Conductor type (wire) strand class 6 Traversing distance (C-track) 10 m @ 25 °C horizontal Nominal voltage AC max. 300 V Current load capacity (standard) to DIN VDE 0298-4 Current load capacity min. wire 4,5 A Electrical resistance line constant wire 57 Ω/km @ 20 °C AC withstand voltage (wire - wire) 2,5 kV @ 60 s Power frequency withstand voltage (wire - lacket) 40 °C Max. operating temperature (static) 40 °C Max. operating temperature (fixed) 80 °C / 90 °C @ 10000 h Operation Operating temperature max. (dynamic) 25 °C Operating temperature max. (dynamic) 80 °C / 90 °C @ 10000 h Operation Flame resistance UL 1581 § 1100 FT2 IEC 60332-2-2 UL 1581 § 1090 chemical resistance Good, application-related testing Gasoline resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 x Cuter diameter Bending radius (dynamic) 10 x Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles 2 Mio.	Diameter of single wires	0,1 mm
Conductor type (wire) strand class 6 Traversing distance (C-track) 10 m @ 25 °C horizontal Nominal voltage AC max. 300 V Current load capacity (standard) to DIN VDE 0298-4 Current load capacity min. wire 4,5 A Electrical resistance line constant wire 57 Ω/km @ 20 °C AC withstand voltage (wire - wire) 2,5 kV @ 60 s Power frequency withstand voltage (wire - iacket) 40 °C Max. operating temperature (static) -40 °C Max. operating temperature (fixed) 80 °C / 90 °C @ 10000 h Operation Operating temperature min. (dynamic) -25 °C Operating temperature max. (dynamic) 80 °C / 90 °C @ 10000 h Operation Flame resistance UL 1581 § 1100 FT2 IEC 60332-2-2 UL 1581 § 1090 chemical resistance Good, application-related testing Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 × Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles 2 Mio.	Conductor crosssection (wire)	0,34 mm²
Traversing distance (C-track) Nominal voltage AC max. 300 V Current load capacity (standard) to DIN VDE 0298-4 Current load capacity min. wire 4,5 A Electrical resistance line constant wire 57 Ω/km @ 20 °C AC withstand voltage (wire - wire) 2,5 kV @ 60 s Power frequency withstand voltage (wire - accepted by a comparison of the comparison of	Material conductor wire	Stranded copper wire, bare
Nominal voltage AC max. 300 V Current load capacity (standard) to DIN VDE 0298-4 Current load capacity min. wire 4,5 A Electrical resistance line constant wire 57 Ω/km @ 20 °C AC withstand voltage (wire - wire) 2,5 kV @ 60 s Power frequency withstand voltage (wire - iacket) Min. operating temperature (static) 40 °C Max. operating temperature (fixed) 80 °C / 90 °C @ 10000 h Operation Operating temperature max. (dynamic) 70 °C @ 10000 h Operation Flame resistance UL 1581 § 1100 FT2 IEC 60332-2-2 UL 1581 § 1090 chemical resistance Good, application-related testing Gasoline resistance Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 x Outer diameter Travel speed (C-track) No. of torsion cycles 2 Mio.	Conductor type (wire)	strand class 6
Current load capacity (standard) to DIN VDE 0298-4 Current load capacity min. wire 4,5 A Electrical resistance line constant wire 57 Ω/km @ 20 °C AC withstand voltage (wire - wire) 2,5 kV @ 60 s Power frequency withstand voltage (wire - jacket) 40 °C Max. operating temperature (static) 40 °C Max. operating temperature (fixed) 80 °C / 90 °C @ 10000 h Operation Operating temperature min. (dynamic) -25 °C Operating temperature max. (dynamic) 80 °C / 90 °C @ 10000 h Operation Flame resistance UL 1581 § 1100 FT2 IEC 60332-2-2 UL 1581 § 1090 chemical resistance Good, application-related testing Gasoline resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 x Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles 2 Mio.	Traversing distance (C-track)	10 m @ 25 °C horizontal
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AC withstand voltage (wire - wire) 2,5 kV @ 60 s Power frequency withstand voltage (wire - jacket) Min. operating temperature (static) 40 °C Max. operating temperature (fixed) Operating temperature (fixed) 80 °C / 90 °C @ 10000 h Operation Operating temperature min. (dynamic) -25 °C Operating temperature max. (dynamic) 80 °C / 90 °C @ 10000 h Operation Flame resistance UL 1581 § 1100 FT2 IEC 60332-2-2 UL 1581 § 1090 chemical resistance Good, application-related testing Gasoline resistance Good, application-related testing Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 × Outer diameter Travel speed (C-track) No. of torsion cycles 2,5 kV @ 60 s 40 °C 40 °C	Current load capacity min. wire	4,5 A
Power frequency withstand voltage (wire - jacket) Alin. operating temperature (static) Alin. operating temperature (fixed) Bo °C / 90 °C @ 10000 h Operation Operating temperature min. (dynamic) Operating temperature min. (dynamic) Operating temperature max. (dynamic) Bo °C / 90 °C @ 10000 h Operation Flame resistance UL 1581 § 1100 FT2 IEC 60332-2-2 UL 1581 § 1090 Chemical resistance Good, application-related testing Gasoline resistance Good, application-related testing Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 x Outer diameter Bending radius (dynamic) 10 x Outer diameter Travel speed (C-track) No. of torsion cycles 2 Mio.	Electrical resistance line constant wire	57 Ω/km @ 20 °C
Ain. operating temperature (static) Min. operating temperature (fixed) Max. operating temperature (fixed) Operating temperature min. (dynamic) Operating temperature min. (dynamic) Operating temperature max. (dynamic) Out 1581 § 1100 FT2 IEC 60332-2-2 UL 1581 § 1090 Chemical resistance Good, application-related testing Gasoline resistance Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 x Outer diameter Bending radius (dynamic) 10 x Outer diameter Travel speed (C-track) No. of torsion cycles 2 Mio.	AC withstand voltage (wire - wire)	2,5 kV @ 60 s
Max. operating temperature (fixed) 80 °C / 90 °C @ 10000 h Operation Operating temperature min. (dynamic) -25 °C Operating temperature max. (dynamic) 80 °C / 90 °C @ 10000 h Operation Flame resistance UL 1581 § 1100 FT2 IEC 60332-2-2 UL 1581 § 1090 chemical resistance Good, application-related testing Gasoline resistance Good, application-related testing Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 x Outer diameter Bending radius (dynamic) 10 x Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles 2 Mio.	Power frequency withstand voltage (wire - jacket)	2,5 kV @ 60 s
Operating temperature min. (dynamic) Operating temperature max. (dynamic) So °C / 90 °C @ 10000 h Operation Flame resistance UL 1581 § 1100 FT2 IEC 60332-2-2 UL 1581 § 1090 chemical resistance Good, application-related testing Gasoline resistance Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) S x Outer diameter Bending radius (dynamic) 10 x Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles 2 Mio.	Min. operating temperature (static)	-40 °C
Operating temperature max. (dynamic) 80 °C / 90 °C @ 10000 h Operation Flame resistance UL 1581 § 1100 FT2 IEC 60332-2-2 UL 1581 § 1090 chemical resistance Good, application-related testing Gasoline resistance Good, application-related testing Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 x Outer diameter Bending radius (dynamic) 10 x Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles 2 Mio.	-	80 °C / 90 °C @ 10000 h Operation
Flame resistance Chemical resistance Good, application-related testing Gasoline resistance Good, application-related testing Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 x Outer diameter Bending radius (dynamic) 10 x Outer diameter Travel speed (C-track) No. of torsion cycles UL 1581 § 1100 FT2 IEC 60332-2-2 UL 1581 § 1090 Good, application-related testing Bood, application-related testing 5 x Outer diameter 10 x Outer diameter 2 Mio.	Operating temperature min. (dynamic)	-25 °C
Chemical resistance Good, application-related testing Gasoline resistance Good, application-related testing Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 x Outer diameter Bending radius (dynamic) 10 x Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles 2 Mio.	Operating temperature max. (dynamic)	80 °C / 90 °C @ 10000 h Operation
Chemical resistance Good, application-related testing Gasoline resistance Good, application-related testing Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 x Outer diameter Bending radius (dynamic) 10 x Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles 2 Mio.	Flame resistance	UL 1581 § 1100 FT2 IEC 60332-2-2 UL 1581 § 1090
Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 x Outer diameter Bending radius (dynamic) 10 x Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles 2 Mio.	chemical resistance	
Bending radius (fixed) 5 x Outer diameter Bending radius (dynamic) 10 x Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles 2 Mio.	Gasoline resistance	Good, application-related testing
Bending radius (dynamic) 10 x Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles 2 Mio.	Oil resistance	DIN EN 60811-404 Good, application-related testing
Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles 2 Mio.	Bending radius (fixed)	5 x Outer diameter
No. of torsion cycles 2 Mio.	Bending radius (dynamic)	10 x Outer diameter
No. of torsion cycles 2 Mio.	Travel speed (C-track)	10 Mio. @ 25 °C
Torsion stress + 180 °/m	No. of torsion cycles	2 Mio.
1 U SI U S	Torsion stress	± 180 °/m
Torsion speed 35 cycles/min	Torsion speed	35 cycles/min